



NOTE: REFER TO BE214 BEARING STAKING INSTRUCTIONS  
LOCATED AT DENNISON WORKSTATION

ITEM	QTY	U/M	PART NUMBER	DESCRIPTION
5	1.00	EA	TANS133-31	SMALL TRU ARC
4	1.00	EA	A1634-1	SPADE, SHORT CZ
3	2.00	EA	BE278	BE278
2	2.00	EA	BE214	BEARING
1	1.00	EA	B3790-1	FRAME

TOLERANCES UNLESS SPECIFIED:  
SHEET METAL PARTS ±0.030  
TURNED PARTS ±0.010  
HOLES +.007 - .003  
ANGLES +1/2°  
DO NOT SCALE DRAWING

REV	DATE	BY	CHK	T.I.
C	10/24/96	MSW		4192
B	10/13/94	MSW		3583
A	9/27/91	ASP		

  

TITLE		PART	
008-00340		16STHD	
DATE	10/13/94	DWG NO	B4531SHT2
SCALE	1:1		
DRAWN M.S.W.			